

INSTRUCTION FOR ASSEMBLY/DISASSEMBLY

One of the best features of the TAFF floating system is the assembly system, however, observe the following rules will make it even easier and make the structure even more stable:

- 1 - Ensure that all components (modules, joints, screws and accessories) is clean;
- 2 - Screw firmly anchor plates (if any) in the appropriate inserts in the base module (**fig. 1 – P1 e P2**);

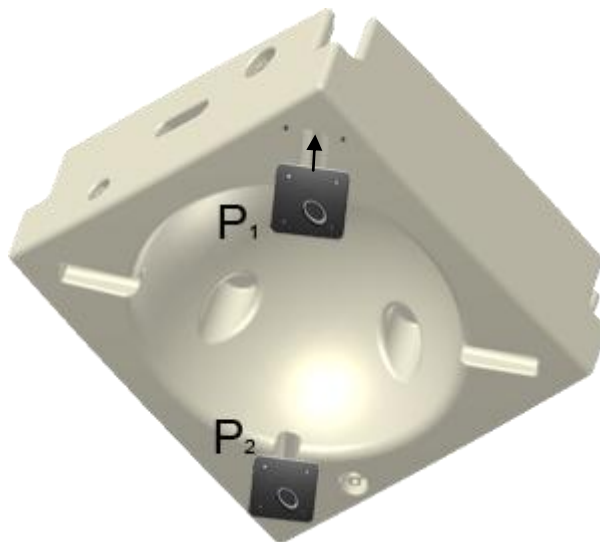


fig. 1

- 3 - Place the modules (**fig. 2, A e B**) in adjacent paying attention to [b] placement of modules with anchor plates and the outer faces of the modules placed along the perimeter of the structure showing the handles, this will facilitate the movement of the structure;
- 4 - Enter the joints (**fig. 2 – 1, 2 e 3**) and/or fenders (if any) in the corresponding slots;
- 5 - Insert the screws (**fig. 2 – 4**) and/or the handrail bars if any (**fig. 2 -5**), lubricated with grease, in the holes of the joints;

6 - Screw firmly the screws on the modules, with the key supplied TAFF, until the head of the same is coplanar with the upper face of the joints (**fig.3**).

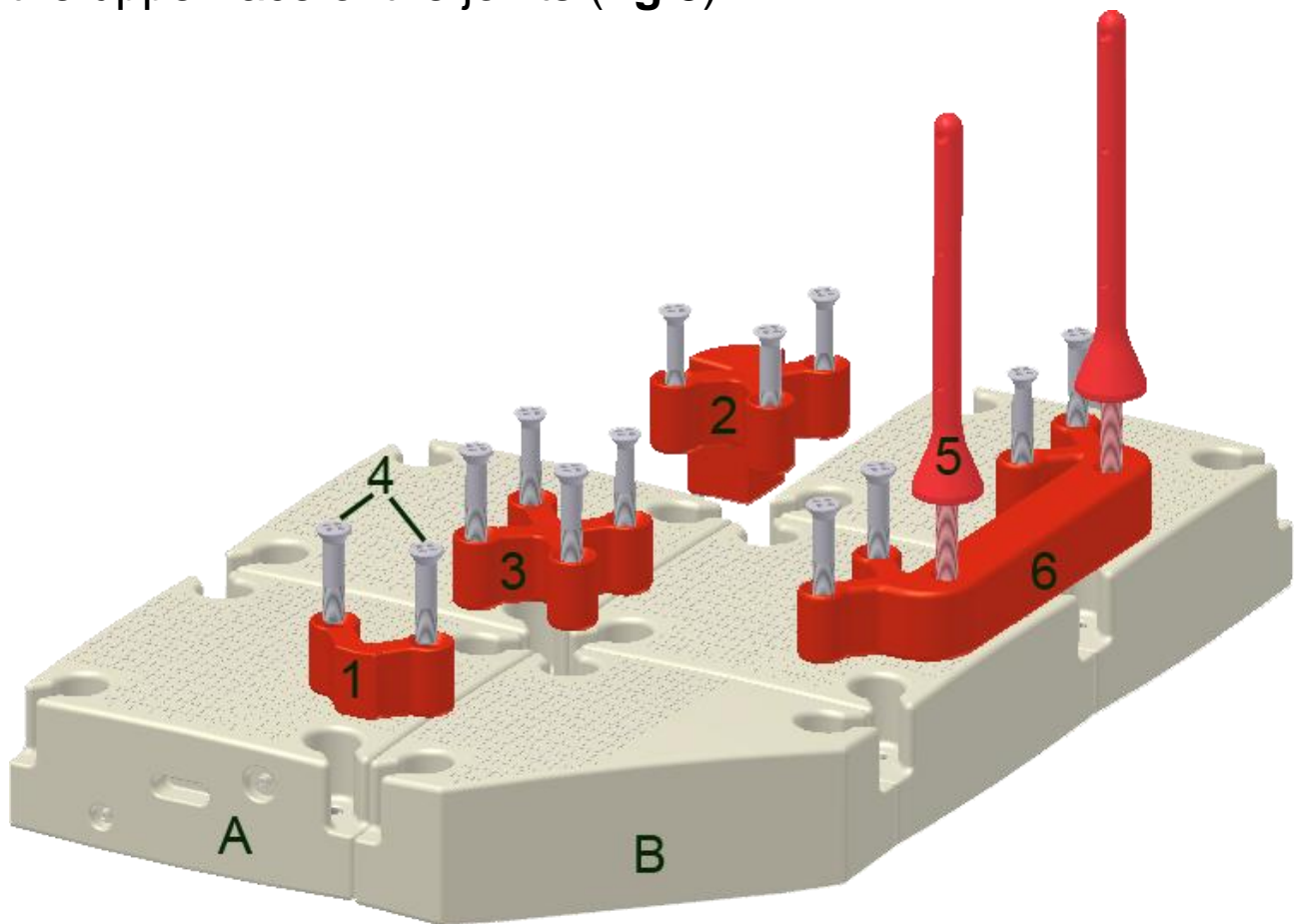


fig. 2



fig. 3

MODULE VARIABLE BUOYANCY

Warning: You can level in water TAFF structure by inserting water inside the modules through the 2 blacks plugs present on the side of it.

INSTRUCTIONS:

- 1 - Unscrew and remove the bottom plug (2).
- 2 - Unscrew the top plug (1) allowing air contained within the module to flow out, thus allowing the entry of water from below.
- 3 - At desired level obtained, tighten the top plug (1) making sure that this is completely stopped.
- 4 - Once disassembled the structure be careful to wash thoroughly modules and accessories (joints, bolts and anchor plates).
- 5 - Remove all the plugs present on the modules to allow that circles the air inside them.

